# Green Valliey Industries Limited

24<sup>th</sup> August, 2017

To,

### Additional Principal Chief Conservator of Forests (C),

Ministry of Environment, Forest and Climate Change, Regional Office (NEZ), Law-U-Sib, Lumbatngen, Near MTC Workshop, Shillong, Meghalaya.

Sub: Status of Compliance of Environment Stipulations -Regarding

Sir,

With reference to above, enclosed, please find herewith the details status of compliance of Environment stipulations as set by SEIAA for the period 01.12.2016 to 31.05.2017, for your kind information and record please.

Thanking you,

Yours Sincerely

For Green Valliey Industries Ltd.

Authorized Signatory

Pawan Joshi (General Manager)

#### Enclosed.

- 1- Status of Compliance Report 01.12.2016 to 31.05.2017.
- 2- Ambient Air quality Monitoring Report.
- 3- Stack Monitoring Report.
- 4- Noise Level Monitoring Report.
- 5- Flow map of Colling Tower
- 6- AAQMS Location Photograph.

CC: 1- To Member Secretary, MSPCB, Shillong.

2- Zonal Office Center Pollution Control Board Shillong.



DATED 29.8.17

Central Pollution Control Soord बेत्रीय निदेशाला उपाण्डली तिर्वाण स्वरुवलाइ

Regional Directorate - North Cast, Chinang - 79.

पर्यावरण, यन एवं दलला, परिवर्तन महात्रेण, भारत Ministry of Environment, Forest & Climate Change, Go



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A GNG GROUP COMPANY



# Status of compliance of Environment stipulations as set by SEIAA for M/S GREEN VALLIEY INDUSTRIES LTD. for the period

## 01.12.2016 to 31.05.2017.

**Introduction:-**M/S Green Valliey Industries Ltd. was given environmental clearance for construction of an integrated cement plant of 1300 TPD expandable to 2600 TPD along with 2x10 MW captive power plant at village Nongsning, Chiehruphi, Jaintia Hills, Meghalaya on 28<sup>th</sup> March, 2009.

## STATUS OF COMPLIANCE OF ENVIRONMENT STIPULATIONS:

#### **Specific Condition:**

Sl.	Conditions	Status
No.		
1.	High efficiency Electrostatic precipitators (ESPs) shall be installed in the Thermal Power Plant to limit particulate emission to 50mg/Nm3.	We have not commissioned Thermal Power plant.
2.	Dust extraction and suppression system along with water sprinklers shall be provided for controlling fugitive dust during transportation, in coal storage area and other vulnerable area of the plant.	Water Tanker is being used on regular basis for water sprinkling to minimize the fugitive dust during transportation from main road to plant area including storage area.
3.	Water requirement shall be met from the existing water source which would be restricted to $1220 \text{ m}^3/\text{day}$ . No ground water shall be extracted for the DG set at any stage.	Water Consumption is below our requirement and No ground water is being extracted. The water consumption report is being submitted to MSPCB monthly.
4.	Closed cycle cooling system with induced draft cooling towers shall be provided.	Have been provided near LC-2 (Flow map attached. Annexure-5)
5.	The treated effluents shall be re-circulated and reused within the plant area. There shall be no waste water discharge outside the plant boundary.	All water used for plant operation are re- circulated and reused, through water cooling tower.
6.	Rainwater harvesting shall be practiced. A detailed scheme for rain water harvesting to recharge the ground water aquifer shall be prepared in consultation with Central Ground Water Authority/State Ground Water Board and a copy of the same shall be submitted within six months to the monitoring agency.	We have approached Central Ground Water Authority vide our letter dated- GVIL/ENV/2009/359,GVIL/ENV/2005/12 and GVIL/ENV/2016-17/004. Once we receive the plan, the same will be implemented However we are practicing to harvest the rain water for ground level recharge in the consultation with CPCB.

7.	Leq of noise level in the DG set premises shall be limited to 75dBA and regular maintenance of equipment should be undertaken. For personnel working in high noise areas, personal protection devices should be provided. Acoustic hoods shall be provided in respect of all equipments that have potential to contribute to noise pollution.	DG set is not working from February, 2011, however personal protection devices is being used by all the workers working in high noise area.
8	Dry ash collection system shall be provided in the Thermal Power Plant.100% ash	We have not established Thermal power plant and thereby no generation of dry ash
	utilization shall be insured from the very first day of commissioning of the thermal power plant.	in the plant.
9.	A stack of minimum 100m height shall be provided with continuous on-line <i>monitoring system in respect of Thermal</i> Power Plant considering the dispersion sensitivity and geographical location of the plant. The data collected shall be analyzed and submitted regularly to the Meghalaya State Pollution control Board and SEIAA.	We have not commissioned Thermal power plant.
10.	The stack emission from various sources shall not exceed 50mg/Nm <sup>3</sup>	This is being carried out strictly.
11.	Bag house/filters shall be provided to control the fugitive emissions during loading and unloading of raw materials/intermediate and finished products	Have been provided.
12.	The project proponent shall store all the raw materials except limestone in covered sheds to control fugitive emissions. The coal storage facility should have water sprinkling facility in order to arrest fire hazard, if any.	Raw materials are kept in covered shed. Proper care is being taken in order to avoid any fire hazard.
13.	The locations of ambient air quality monitoring stations shall be set up as per statutory requirement in consultation with the Meghalaya State Pollution Control Board (MSPCB) and additional stations shall be installed, in the downwind direction as well as where maximum ground level concentrations are anticipated.	We have established three AAQMS in the plant. 1-Near Guest House 2- Near Power Plant 3- Near Staff Colony Photograph enclosed (Annexure-6)
14.	Total water requirement shall not exceed $1220 \text{ m}^3/\text{day}$ . The project authorities shall install sewage treatment plant of minimum $80 \text{ m}^3/\text{day}$ capacity to treat domestic sewage and treated sewage shall be utilized for	Daily water consumption is below the prescribed level. ETP is provided for residential/ staff colony/Automobile workshop for Kitchen & Waste water treatment along with separate Septic tanks

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	green belt development. No waste water shall be discharged outside the premises and zero discharge shall be ensured. Surface water restricted to a maximum of 1220 $m^3$ /day shall be drawn from perennial stream of Umtiling flowing nearby and no surface runoff from the factory premises shall either reach/contaminate Um-lunar or any other stream flowing at a site situated to	for all the residential.
	the west of the industrial location.	
15.	The project proponent shall make all out effort to use high calorific value hazardous waste in the kiln towards which necessary provision shall be made.	Material for use of High Calorific value hazardous waste is not available around the plant area.
16.	The project proponent have not proposed	We have already procured two mining
	procurement/development of any captive mine in respect of limestone requirement	land one in Chiehruphi area and another in Lumshnong area.
22	which is estimable to be high. The project	
	proponent shall take expedient steps to	department for approval.
	procure limestone's mining leases covering	TT
	such mining area that would be necessary to	
	sustain the limestone requirement of the	
	cement plant. The entire process shall be	
* 45e	completed by the time the industry becomes	
	operational and the project proponent shall	
1.87	source its limestone's requirement to run its	
	industry only from such mining leases. The project proponent shall compulsorily take all	
	such steps as are necessary to discourage	
	procurement of limestone that would tend to	
	promote unscientific mining and	
	consequential environmental degradation.	
17.	The project proponent shall transport raw materials and industrial products through covered means.	Being carried out.
18.	The project proponent shall secure a	Certificate from PCCF, Meghalaya under
	certificate from the Principal Conservator of	process with state government.
	Forests, Meghalaya that the core project area	
	is a non-forest land within 3 months of issue	
	of prior Environmental clearance.	
19.	Thirty three percent of the core project area	The company has developed 14.8062 Ha.
	(17ha) shall be developed as green belt as	and remaining plantation work is in
· . ·	per the guidelines of central pollution	progress.
	control board to mitigate the effects of	
	fugitive emission. The program ought to be completed within 5 years from the data of	
L	completed within 5 years from the date of	

	issue of prior Environmental Clearance adhering to time and cost schedule detailed by the project proponent through incurring and expenditure of Rs. 9.5 Lakhs as stated	
	by him.	
20.	The project proponent shall provide a Health care Center with all emergency medicines and ambulance along with full time doctors. There shall be a casualty ward that would be	Health Centre already functioning with company appointed Medical Officer with trained lab technician, nurse and helper Health register is being maintained.
	operational round the clock duly attended by a suitable doctor. Occupational health surveillance of the workers shall be carried out on a regular basis in terms of their EMP document and records shall be maintained as per the Factories Act.	
21.	Measures shall be taken to prevent impact of particulate emission/fugitive emission, if any, from the proposed plant on the surrounding private forest areas depicted in their land use study.	Work in progress.
22.	The project proponent shall raise conservation plots (over an area not less than 2ha) complete with green house, mist chamber etc. in respect of plants of conservation value in consultation with Botanical survey of India complete with cost	We have approached Botanical Survey of India to guide us in this regards vide ou letter dated-GVIL/ENV/2009/109 An GVIL/ENV/2016/14 Once the same is being received, it will be implemented.
	and activity schedule within 6 months from the date of issue of prior Environmental Clearance and initiate implementation immediately thereafter. A copy of the conceptual shall be submitted to the monitoring agency.	
23.	The project proponent shall sponsor research and development for conservation of threatened category of species occurring locally such as <i>Nepenthes khasiana</i> and <i>Calamus khasiana</i> to be carried out by an	Will be done.
	appropriate research or academic institution located in Meghalaya within a year of issue of prior Environmental Clearance. The	
	research project shall be instituted at an expenditure of a minimum of Rs. 5 lakhs per year spread over at least 3 years.	
24.	A plan for conservation of wild fauna in consultation with a reputed institution such	Experts from Centre for biodiversity and natural resources conservation, Assan

	as Wildlife Institute of India, Dehradun shall be prepared and implemented. Such	University had visited the campus.
	conservation plan drawn in respect of	이 것 같아요. 이 가지 않는 것 같아요. 그는 것 같아?
	wildlife would be submitted to the	
	monitoring agency within a maximum of 1	
	year from the date of issue of prior	
· · · · · · · · · · · · · · · · · · ·	Environmental Clearance.	
25.	A sum of Rs. 2302 lakhs (being 9% of	We are spending Rs. 15 Lac per year
	capital cost of infrastructure of the project)	towards economic development of the
	shall be spent by the project proponent	area. The details of the same have been
2 <sup>11</sup>	towards environment protection. A further	submitted vide letter No.
	sum of Rs. 15 lakhs per year shall be spent	GVIL/ENV/2015-16/010
	by the project proponent towards economic	
	development of the area till the project	
	subsists.	
26.	The pollution control units/processes to be	Have been done.
	installed shall be vetted by experts from a	
	reputed institute such as NEERI, IIT and	
1.00	NIT.	
27.	The project proponent shall ensure	Discussed with the experts from Centre for
	monitoring of biodiversity component at the	Biodiversity and natural resources
	interval of every five years by an	conservation, Assam University for their
	independent expert agency to assess the	guidance and help in this matter.
	impact of the project thereupon. The report	
	shall be submitted to the monitoring agency.	

# **GENERAL CONDITIONS:**

S1.	Conditions	Status
No		
1.	The project proponent shall abide by the stipulations (as amended from time to time) of the MSPCB/State government or any other statutory body.	GVIL is abiding by the stipulations.
2.	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment and Forests or their nominated authority as the case may be. In case of deviation or alteration in the project proposal from those submitted to this committee for clearance a fresh reference shall be made to the SEAC through SEIAA to assess the adequacy of conditions imposed	GVIL follows the guidelines.
	and to add additional environmental protection measures required, if any.	

3.	The gaseous emissions $(SO_2, NOx)$ and particulate matter from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no point of time, the emissions shall exceed the prescribed limits. Interlocking system of equipment shall be chosen such that in the event of fàilure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	standards prescribed by the authorities. Interlocking system of equipments has beer provided.
4.	<ul> <li>The industry shall undertake the following waste minimization measures:</li> <li>Reuse of by-products from the process as raw materials or as raw material substitutes in</li> </ul>	-Pneumatic dust conveyer system to reuse coal dust with
	<ul> <li>other processes.</li> <li>Use of closed pneumatic system for transport of fine material.</li> </ul>	-Clinker conveyor system
	<ul> <li>All venting systems shall be connected with dust or particulate arresting equipments.</li> <li>Dust/particulate matter collected in pollution control equipments shall be reused.</li> </ul>	<ul><li>a) Dust collector installed</li><li>b) Clinker discharge to stock</li><li>pile, dust collector installed</li></ul>
5.	Fugitive emissions in the work zone environment, product and raw materials storage area shall be regularly monitored. The emissions shall conform to the limits imposed by the SPCB/CPCB.	Being carried out.
6.	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures such as acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986, Environment (Protection) Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (night time)	Work in progress.
7.	The project authorities shall strictly comply with the rules and guidelines under Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 as amended and Hazardous Waste (Management Handling) Rules, 1989 as amended from time to time. Authorization from the MSPCB shall be obtained for collection, treatment, storage and disposal of hazardous wastes.	Authorization from the MSPCB has been obtained for collection, storage and disposal of hazardous wastes.
8.	Rainwater harvesting measures shall be done within the premises. Ground water recharge structures shall be installed around the plant area in consultation with	We have approached Central Ground Water Authority vide our letter dated-

	local authorities to maintain the ground water table.	CVIII /FNIX/2000/250
	ground water table.	GVIL/ENV/2009/359.
1		GVIL/ENV/2005/12 an
		GVIL/ENV/2016-17/004.Once
0		we receive the plan, the sam will be implemented
9.	The company shall undertake eco-development	Environment monogenerat 1
	measures including community welfare measures in	(FMP) has already have 6
	the project area for the overall improvement of the	and is under implementation
	environment. The eco- development plan should be	1
	submitted to the monitoring agency Within six	
	months of issue of prior Environment clearance.	
10.	A separate Environmental management cell	Separate Environmen
	equipped with full fledged laboratory facilities as	Linvitoininen
	detailed by the project proponent shall be set up to	management cell has been
	carry out the Environmental Management and	constituted.
	monitoring functions	
11.	All pollution control equipment in STP shall be	W7'11 1 1 1
	manned full time by trained personnel.	Will be done shortly.
12.	The implementation of the project vis-a-vis	
	environmental action plans shall be monitored by the	A six monthly status report is
	Regional office, Ministry of Environment & Forest	being regularly sent.
	duly assisted by the SPCBA six monthly status report	
12.5	shall be submitted to the stated institutions and state	
	Environment impost Assessment And institutions and state	
	Environment impact Assessment Authority/SEAC	
	apart from posting the same on the website of the company.	
13.		
	The project proponent will make provisions to keep	We have Reverse Air Bag House
in anna an	standby spares at the plant site of pollution control	in pyro section, which has got
14.	units/devices during operation of the cement plant.	additional capacity to arrest dust.
	The project proponent will arrange to carry out	Our maintenance team is
	regular maintenance of all the pollution control	regularly doing the needful to
	Units/devices to ensure its sufficient performance all	keep the pollution control
	the time.	equipments in condition &
		ensure sufficient performance all
5.	The During D	the time.
	The Project Proponent shall not violate applicable	GVIL is abiding by the
	provisions of any Acts, Rules Orders of the	stipulations.
< 1 J	Jovernment and judicial orders issued by the	
	Hon ble Supreme Court / High Courts/ NGT	
6	applicable to the project.	

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